



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4577-3
Job Sheet 180696



Part No: D4577-3

Job Qty: 4 ea

Part Name: Middle Access Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A 12.03.08 NEW ISSUE DD VERF:EC IPP REV:B 12.04.25 AS PER DWG
REV.B DD VERF:EC IPP REV:C 15.01.15 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Waterjet		SC 18/07/17
100	Waterjet	4 pcs	7/31/18	7/31/18	0.01	0.50	Waterjet1		SC 18/07/17
110	QC	4 pcs	7/31/18	7/31/18	0.00	0.00	QC2		SC 18/07/17
120	QC	4 pcs	7/31/18	7/31/18	0.00	0.00	QC8		SC 18/07/17
150	HandFinish	4 pcs	7/31/18	7/31/18	0.00	0.48	HandFinish1		SA 18/07-23
160	QC	4 pcs	7/31/18	7/31/18	0.00	0.00	QC7		SC 18/07/17
190	Packaging	4 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3		SC 18/07/17
200	QC21-SA	4 Ea	7/31/18	7/31/18	0.00	0.00	QC21		21 9-89 AUG 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	4.0880 sf (1.022 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	4	85	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 7:36 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____

Description Work Order Deviation

2) Approval

By _____

Supervisor _____

Director _____

Source _____

Price _____

Incorrect _____

Part Lost/Missing _____

Part Moved _____

Drawing _____

Finish _____

Misread _____

Turning Sequence _____

Out of Sequence _____

Off-set _____

Mislabeled _____

Fit/Function _____

Misaligned/off center _____

Drill Holes _____

Instructions Incomplete/Unclear _____

Cut Too Short _____

Pressure/Forced _____

Bending _____

Centre Not Concentric _____

Cracks _____

Crimp/Kink/Ripple/Wave _____

Cuffs _____

Crushing _____

Heat Treat _____

Wave/Twist in Tube _____

Marks/Chatter _____

OTHER : _____

Part: D4577-3

Job No: 180696

Serial No/Batch: S092498

Container No: S092498

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: _____

Date: 07/17/18

Dart Aerospace Ltd.

1270 Aberdeen Street

Northbury, ON K6A 1K7

CANADA

TEL: 1 813 892-8200

Email: sales@dartaero.com

www.dartaero.com

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								